IN THE SPECIFICATION:

Please amend the specification as follows:

Paragraph beginning on page 1, at prenumbered line 12, has been amended as follows:

A conventional manufacturing method for synthetic leather usually places various materials and solvent in one or several immersing tanks. Then basic cloth is guided to immerse in the materials in the tanks, subsequently the basic cloth is moved in a water tank to let its surface ~~congealed,~~ congeal, and then dried by means of an electric heating device to become a finished synthetic leather.

Paragraph beginning on page 5, at prenumbered line 13, has been amended as follows:

Each feeder 32 has an injecting hole 321 formed in a front center, an inlet 322 in an upper side, a return hole 323 beside the right side of the inlet 322, an inner chamber 324 formed lengthwise in the intermediate portion, a control rod 325 deposited in the inner chamber 324, and a piston 326 connected with the end of the control rod 325. When the control rod 325 retreats, a stop section 327 of a little larger diameter than the rest of the rod 325 formed in a intermediate portion fits with a stop annular sloped surface 328 of the wall defining the chamber 324, separating the chamber 324 in a closed direction. Then a stop needle 329 in the front end of the control rod 325 does not block the injecting hole 321, which is then in an open condition, permitting each material injected out through each pivotal hole 313 and then in the mixing hole 311 of the injecting mixing head 31. On the contrary, when the control rod 325 is moved forward, the material stop needle 329 fits in the injecting hole 321, each material flows from the inlet ~~321~~ 322 into the chamber 324 and flows back to the various tanks 11 via the return holes 323. Besides, the connector 33 is connected with a tube route of the foaming device 20 for gas, water or physical foaming agent to flow in the mixing hole 311 through the pivotal holes 313.

Paragraph beginning on page 6, at prenumbered line 26, has been amended as follows:

The fifth step of compressing the liquid mixed materials between the two basic cloths is carried out by a vertical compressing and flowing control device 50, positioned below the mixing and injecting device 30, consisting of two parallel rollers 51 for compressing two basic cloths coming from the two basic cloth conveying devices 41, 42, guiding the two basic cloths on top of the rollers 51 to the gap between the two rollers to ~~collude~~ collide with each other and move down and being compressed together at the same ~~time.:~~ time. A vertical flowing section 53 is formed on the contacting location of the two parallel rollers 51, and the liquid mixed materials instantly reacting in the mixing and injecting head 31 will flow down between the two basic cloths 43 moving to the gap between the rollers 50, 51. Then the two basic cloths are compressed between the two rollers 51 with the liquid mixed materials sandwiched between the two basic cloths 43, which ~~is~~ then ~~become~~ becomes finished synthetic leather. The two parallel rollers 51 can be adjusted ~~in~~ with a gap between them to control the thickness of the liquid mixed materials between the two basic cloths 43, in other words, the thickness of finished synthetic leather.

Paragraph beginning on page 8, at prenumbered line 21, has been amended as follows:

In addition, the invention uses a catalyst for direct reaction to produce hardening action for manufacturing, not needing electric heating device, saving expenses relative to the ~~device~~ device.